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**Zeiner et al.**

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(54) **INDEXABLE CUTTING INSERT, CUTTING INSERT HOLDER, CUTTING TOOL, TURNING DEVICE AND TURNING METHOD**

(58) **Field of Classification Search**  
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(57) **ABSTRACT**

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An indexable cutting insert comprises a flank face having a generally parallelogram shape and a plurality of side faces. The flank face is bounded by a plurality of edges. Each edge joins the flank face with one of the side faces. The plurality of edges comprises a first cutting edge and a second cutting edge. The first cutting edge has a shape corresponding to a portion of a first bent curve and the second cutting edge has a shape corresponding to a portion of a second bent curve. The second bent curve is obtainable by a translation of the first bent curve along a width direction of the cutting insert. The cutting insert has a two-fold rotational symmetry with respect to an axis of symmetry that is perpendicular to the

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